

# INSTALLATION INSTRUCTIONS: MAZDA B2600 / FORD COURIER IDLE SPEED BYPASS

3/8" x 1/8" STRAIGHT BARBS

5/16" x 1/8" ELBOW BARB

FIT SUPPLIED BARBS TO IDLE BYPASS BLOCK AS SHOWN.  
USE THREAD TAPE OR SEALANT WHERE NECESSARY.  
ENSURE NOT TO BLOCK FUEL INLET (BELOW).

ENSURE FUEL SUPPLY PORT REMAINS CLEAR

M5 PANHEAD SCREW

OEM IDLE SPEED CONTROL VALVE

REMOVE THE VALVE FROM THE THROTTLE BODY AND CLEAN SEALING SURFACES. USING A NEW O-RING AND GASKET (NOT SUPPLIED) AND THE SUPPLIED SCREWS, NUTS AND WASHERS, ASSEMBLE THE VALVE ONTO THE BYPASS BLOCK AS SHOWN.

OEM GASKET AND O-RING

**GASRESEARCH** IDLE BYPASS BLOCK

NUT AND WASHER

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